

added 018852



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

647.1403
Job Sheet 216383



Part No: 647.1403

Job Qty: 1 pcs

Part Name: Upper Cutter Assembly, U-Channel



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/8/20

Job Tracking No:

Due Date: 12/31/21

Created By: Jennifer Renwick

Type: Stock

Description: SIOP

Note: DWG 647.1400 REV E IPP REV:A NEW ISSUE JFS 13/07/03 VERIFY BY: DD

Ship Via:

Bill of Materials



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S323781



Part: 647.1403

Job No: 216383

Serial No/Batch: S323781

Revision: E

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/23/20

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	DAS	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier				
110	Packaging 1 - Pick Kit	1 pcs	12/30/21	12/30/21	0.00	0.00	Packaging 1 - SCH-S			DAS 8	DEC 22 2020
120	Small Fab - 2 - B4B	1 pcs	12/31/21	12/31/21	0.00	0.47	Small Fab - SCH-B			DAS 8	DEC 22 2020
130	QC 5	1 pcs	12/31/21	12/31/21	0.00	0.00	QC 5 - SCH-B			DAS 8	DEC 31 2020
140	Packaging 3-1 - Stock - B4B	1 pcs ✓	12/31/21	12/31/21	0.00	0.00	Packaging 3 - 1 - B4B				
							Packaging 3 - 2 - B4B				
							Packaging 3 - 3 - B4B ✓			DEC 31 2020	DAS 80
							Packaging 3 - 4 - B4B			CCKBYG	9-89
							Packaging 3 - 5 - B4B				
							Packaging 3 - 6 - B4B				
							Packaging 3 - 7 - B4B				
							Packaging 3 - 8 - B4B				
							Packaging 3 - 9 - B4B				
							Packaging 3 - 10 - B4B				
							Packaging 3 - 11 - B4B				
							Packaging 3 - 12 - B4B				
							Packaging 3 - 13 - B4B				
							Packaging 3 - 14 - B4B				
							Packaging 3 - 15 - B4B				
							Packaging 3 - 16 - B4B				
							Packaging 3 - 17 - B4B				
							Packaging 3 - 18 - B4B				
							Packaging 3 - 19 - B4B				
							Packaging 3 - 20 - B4B				
							Packaging 3 - 21 - B4B				
							Packaging 3 - 22 - B4B				
							Packaging 3 - 23 - B4B				
							Packaging 3 - 24 - B4B				
							Packaging 3 - 25 - B4B				
							Packaging 3 - 26 - B4B				
							Packaging 3 - 27 - B4B				
							Packaging 3 - 28 - B4B				
							Packaging 3 - 29 - B4B				
							Packaging 3 - 30 - B4B				
							Packaging 3 - 31 - B4B				
							Packaging 3 - 32 - B4B				
							Packaging 3 - 33 - B4B				
							Packaging 3 - 34 - B4B				
							Packaging 3 - 35 - B4B				
							Packaging 3 - 36 - B4B			DAS 21	
							Packaging 3 - 37 - B4B			9-89	
150	QC 21 - SA	1 pcs	12/31/21	12/31/21	0.00	0.00	QC 21 - SA - SCH-B				DEC 31 2020

Part Op 110 - (Pick Kit)

Descriptions: 120 - (Small Fab) Assemble as per dwg and apply loctite 598 on all faying surfaces per note 2. A/R RTV LOCTITE

598: S311162 exp. date: 08/22

130 - (QC5- Inspect part completeness to step on W/O)

140 - (Identify as per dwg & Stock Location: _____) ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

150 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
646.9702 CCK12	Cutter Sub Assembly (U Channel)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S315757
647.1510 CKCP	Upper Deflector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S304659
MS21042L08 302	Nut	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	S307360
MS27039-08-19 G66	Screw	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	S312743
NAS1149FN832P 26	Washer (AN960-8)	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	S316403
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	646.9702	1	6	0
	647.1510	1	27	0
	MS21042L08	3	1,724	0
	MS27039-08-19	3	779	0
	NAS1149FN832P	6	1,813	0
Part Specifications				
Specifications could not be found.				

Plex 12/8/20 12:26 PM Dart.Renwick.Jennifer

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					